TITAN SERIES 90" HALF RACK | 24" DEPTH

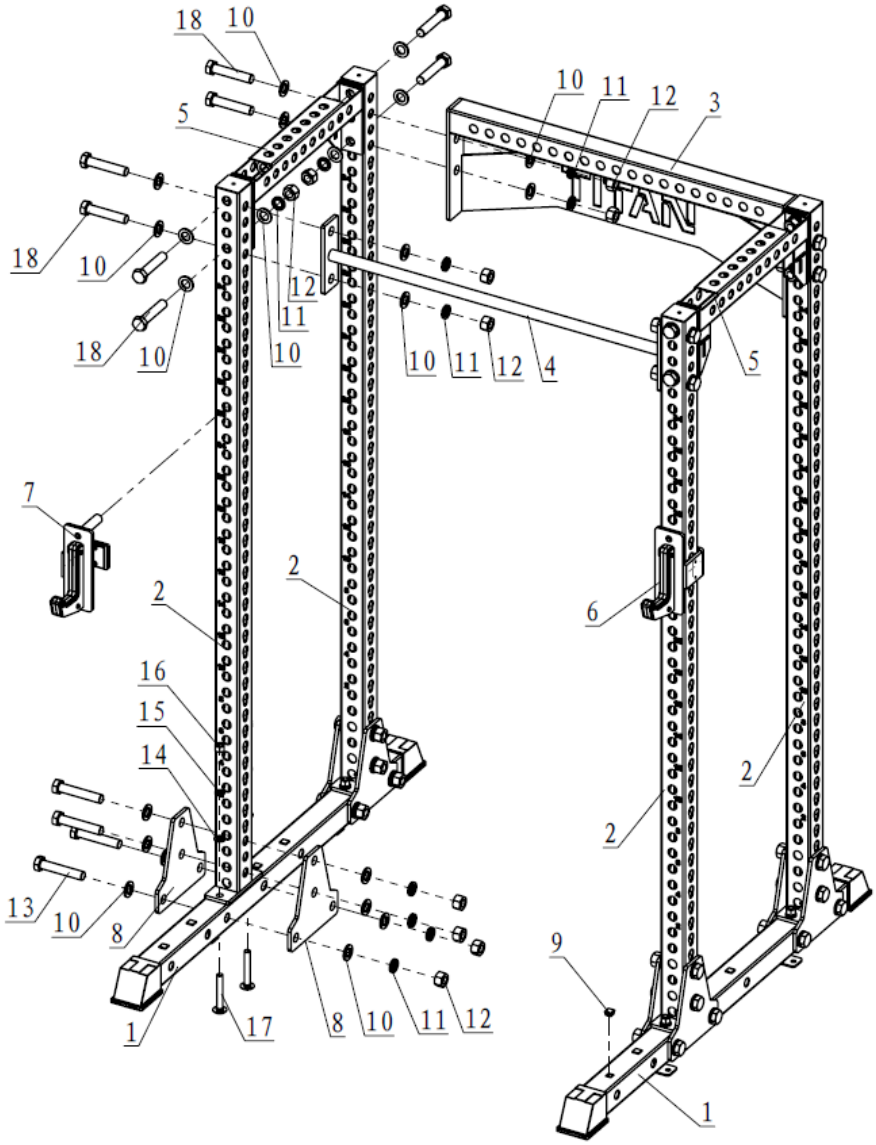
402067 - TS90SQTHALF24



Operator's Manual

Read the Operator's Manual entirely. When you see this symbol, the subsequent instructions and warnings are serious follow without exception. Your life and the lives of others depend on it!

PARTS DIAGRAM / EXPLODED VIEW



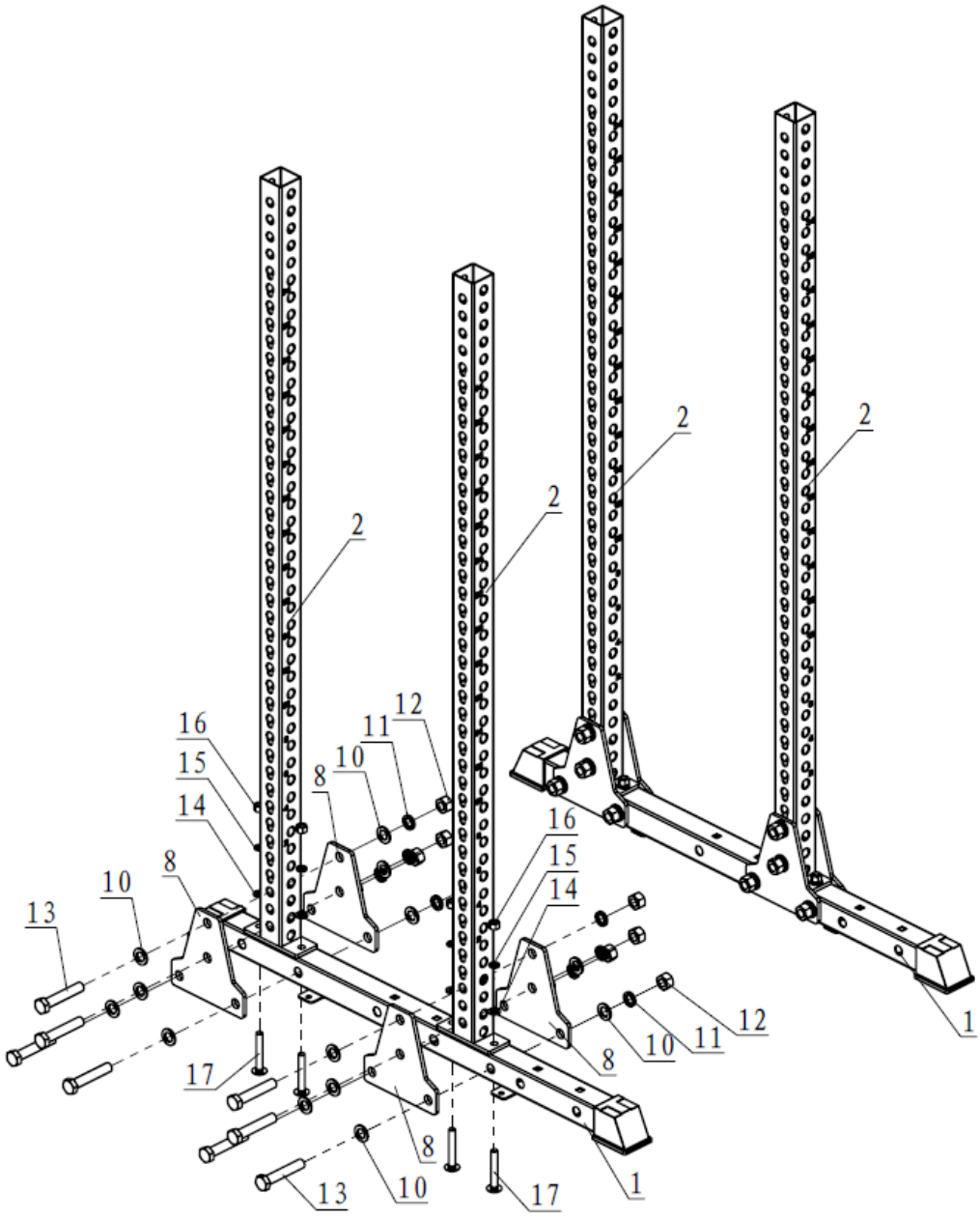
KEY	DESCRIPTION	QTY	KEY	DESCRIPTION	QTY
(1)	MAIN FRAME ASSEMBLY	2	(10)	FLAT WASHER Φ26*Φ44*4	64
(2)	SQUAT LOW FRAME	4	(11)	SPRING WASHER Φ24	32
(3)	BRAND PLATE	1	(12)	FLAT NUT M24	32
(4)	PULL-UP BAR FRAME	1	(13)	HEX BOLT M24*130	16
(5)	24" CONNECTING FRAME	2	(14)	FLAT WASHER Φ17*Φ30*3	8
(6)	LEFT BARBELL RACK ASSEMBLY	1	(15)	SPRING WASHER Φ16	8
(7)	RIGHT BARBELL RACK ASSEMBLY	1	(16)	FLAT NUT M16	8
(8)	UPRIGHT SPLINT 255*255*10	8	(17)	HEAD BOLT M16*110	8
(9)	F17.6 HOLE PLUG	8	(18)	HEX BOLT M24*120	16

ASSEMBLY INSTRUCTIONS

Step 1

Attach the four Squat Low Frame pieces (2) to the Main Frame Assembly (1) using the following hardware: Flat Nut M24 (12), Flat Washer M16 (16), Spring Washer Φ24 (11), Spring Washer Φ16 (15), Flat Washer Φ24 (10), Flat Washer Φ16 (14), Hex Bolt M24×130 (13), Head Bolt M16×110 (17), and the Upright Splint (8).

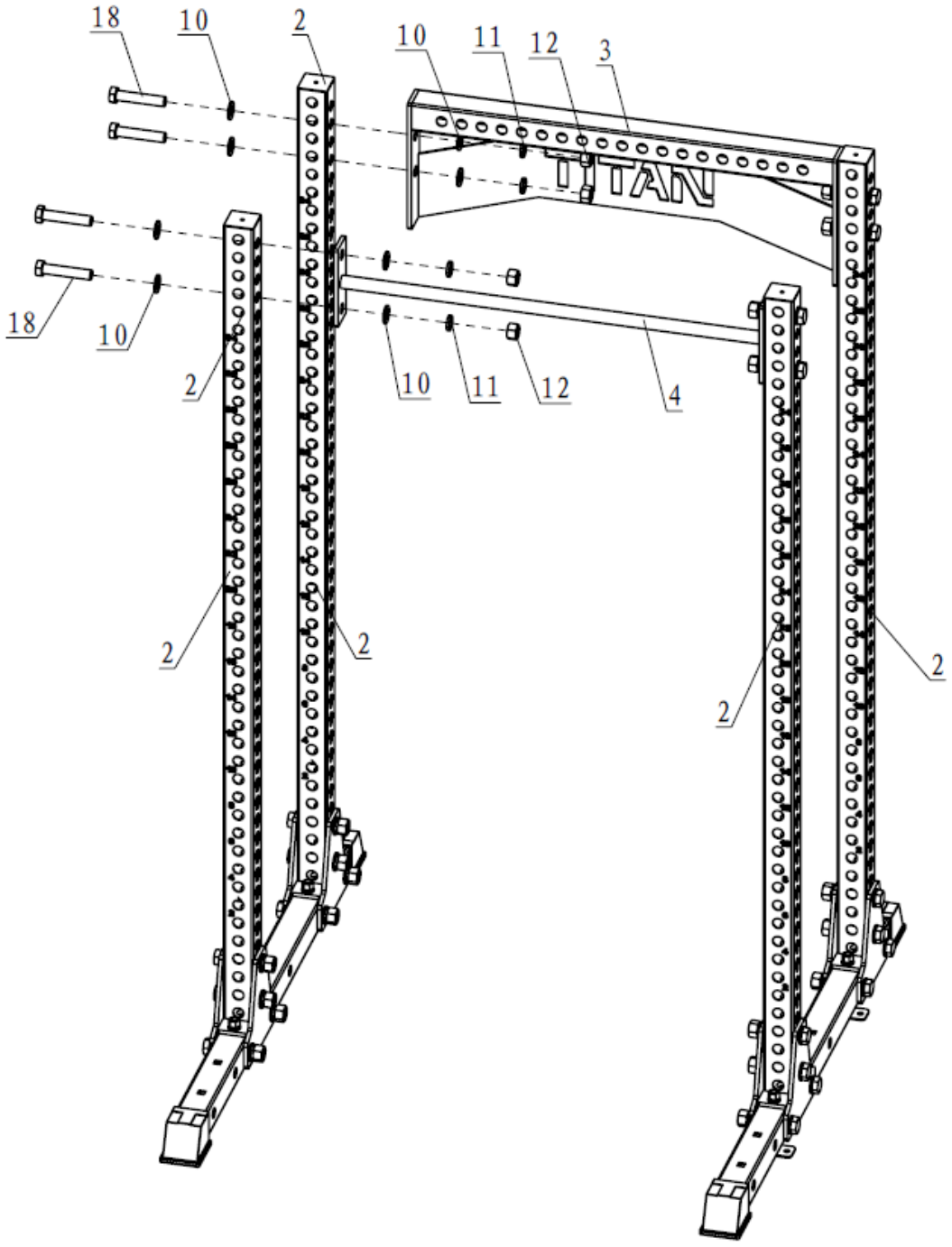
Do not fully tighten the bolts at this stage.



Step 2

Mount the Brand Plate (3) and Pull-up Bar Frame (4) onto the Squat Low Frame (2) using Flat Nut M24 (12), Spring Washer Φ24 (11), Flat Washer Φ24 (10), and Hex Bolt M24×120 (18).

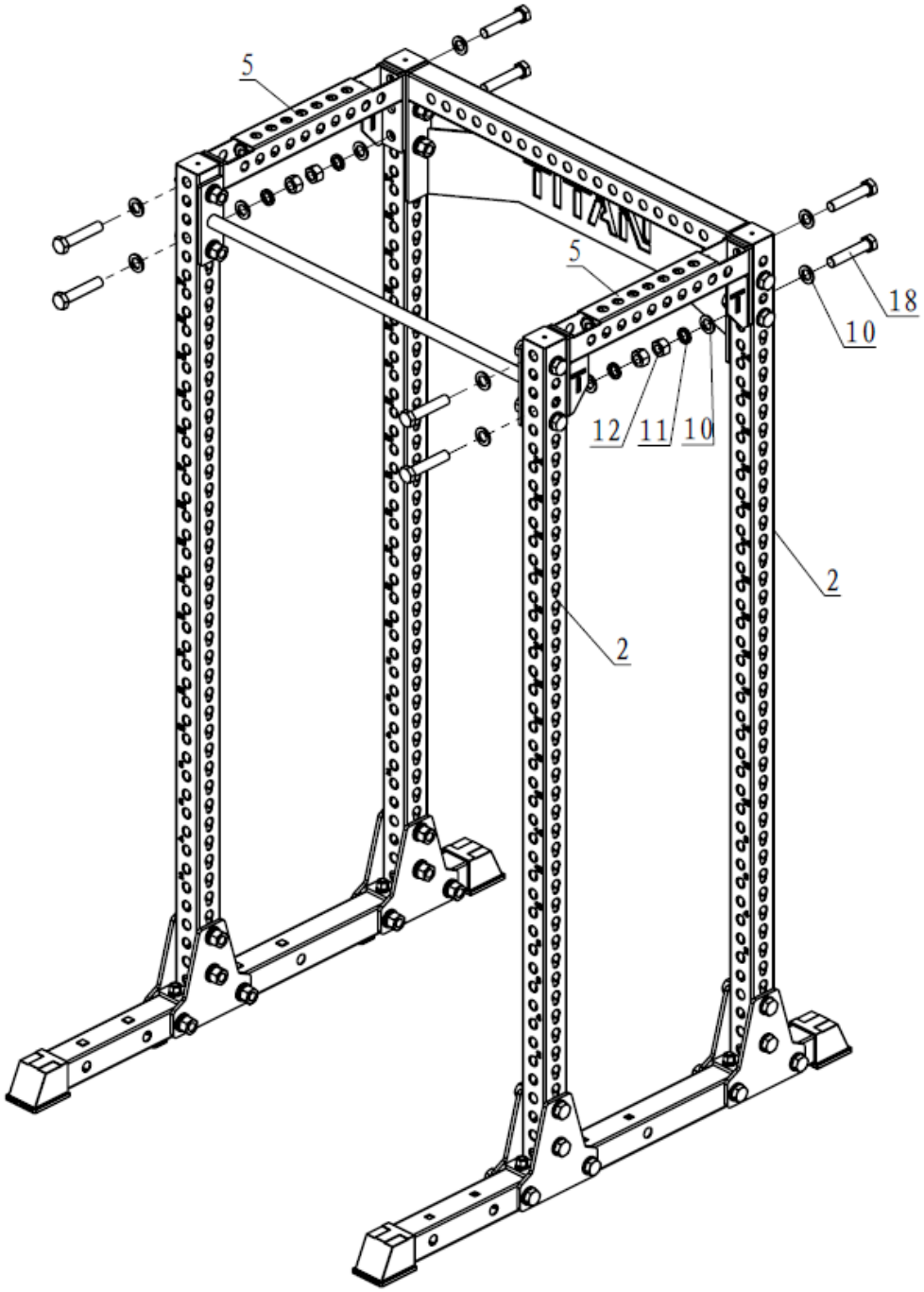
Do not fully tighten the bolts at this stage.



Step 3

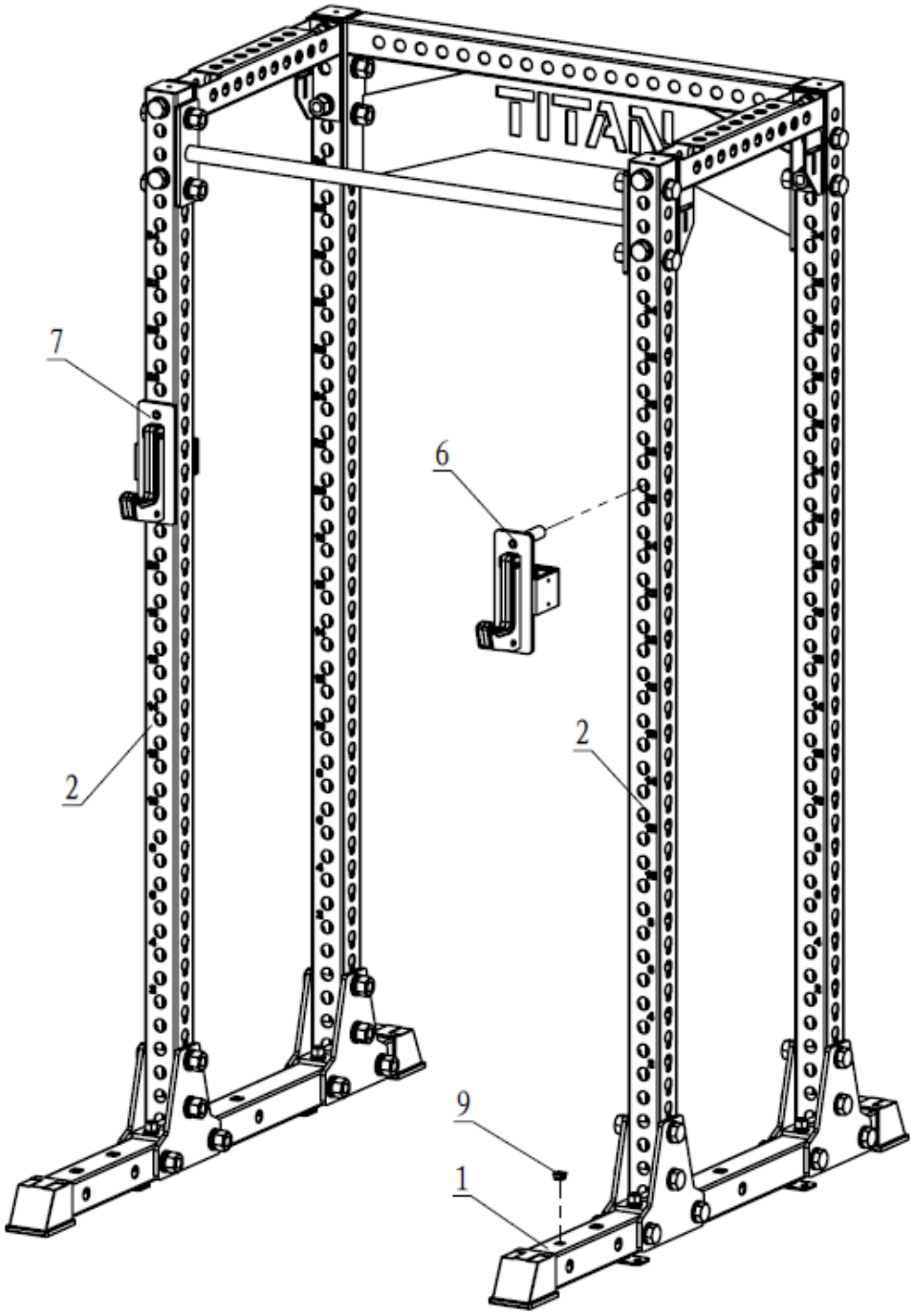
Attach the 24" Connecting Frame (5) to the Squat Low Frame (2) using Flat Nut M24 (12), Spring Washer Φ24 (11), Flat Washer Φ24 (10), and Hex Bolt M24×120 (18).

Once installed, securely tighten all bolts.



Step 4

Install the Left Barbell Rack Assembly (6) and Right Barbell Rack Assembly (7) onto the Squat Low Frame (2) in their designated positions. Then insert eight F17.6 Hole Plugs (9) into the holes located on top of the Main Frame Assembly (1).



ACKNOWLEDGEMENT OF RISK AND RELEASE OF LIABILITY

The use of any equipment, including this one, involves the potential risk of injury. Apart from any warranty claim that might be presented for a claimed defect in material or workmanship of the product, you accept and assume full responsibility for any and all injuries, damages (both economic and non-economic), and losses of any type, which may occur, and you fully and forever release and discharge Titan, its insurers, employees, officers, directors, associates, and agents from any and all claims, demands, damages, rights of action, or causes of action, present or future, whether the same be known or unknown, anticipated, or unanticipated, resulting from or arising out of the use of said equipment.

This equipment must be used with care by capable and competent individuals under supervision,

WARNING



Heavy object. Use lifting aids and proper lifting techniques when moving.



Choking hazard. Small parts – Please exercise caution if small children or pets are present.



Sharp objects may be involved. Use precaution and protection.

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